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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/538,617	03/29/2000	Gregory Graham	36512/CAG/G373	8377
7	7590 04/25/2002			
Craig A Gelfound Christie Parker & Hale LLP P O Box 7068			EXAMINER	
			PEREZ, GUILLERMO	
Pasadena, CA 91109-7068			ART UNIT	PAPER NUMBER
			2834	

Please find below and/or attached an Office communication concerning this application or proceeding.

e e	Application No.	Applicant(s)				
	09/538,617	GRAHAM ET AL.				
Office Action Summary	Examiner	Art Unit				
	Guillermo Perez	2834				
The MAILING DATE of this communication ap Period for Reply	ppears on the cover sheet wit	h the correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reposition of the period for reply is specified above, the maximum statutory period Failure to reply within the set or extended period for reply will, by statuted that the province of the mailing earned patent term adjustment. See 37 CFR 1.704(b).  Status	.136(a). In no event, however, may a re oly within the statutory minimum of thirty t will apply and will expire SIX (6) MONT te, cause the application to become AB	ply be timely filed  r (30) days will be considered timely.  THS from the mailing date of this communication.  ANDONED (35 U.S.C. § 133).				
1) Responsive to communication(s) filed on 30	January 2002 .					
2a)⊠ This action is <b>FINAL</b> . 2b)⊡ T	his action is non-final.					
3) Since this application is in condition for allow closed in accordance with the practice under <b>Disposition of Claims</b>						
4) Claim(s) 30-46 is/are pending in the application.						
4a) Of the above claim(s) is/are withdra	awn from consideration.					
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>30-46</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/	or election requirement.					
Application Papers						
9) The specification is objected to by the Examin						
10)⊠ The drawing(s) filed on 29 March 2000 is/are:		•				
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
11)⊠ The proposed drawing correction filed on <u>30 January 2002</u> is: a)⊠ approved b)⊡ disapproved by the Examiner.						
If approved, corrected drawings are required in reply to this Office action.						
12) The oath or declaration is objected to by the E	xamıner.					
Priority under 35 U.S.C. §§ 119 and 120						
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).						
a) ☐ All b) ☐ Some * c) ☐ None of:						
1. Certified copies of the priority documents have been received.						
2. Certified copies of the priority documents have been received in Application No						
<ul> <li>3. Copies of the certified copies of the prication from the International Bit</li> <li>* See the attached detailed Office action for a lis</li> </ul>	ureau (PCT Rule 17.2(a)).					
14) Acknowledgment is made of a claim for domes	tic priority under 35 U.S.C.	§ 119(e) (to a provisional application).				
a) ☐ The translation of the foreign language pr 15)☐ Acknowledgment is made of a claim for domes						
Attachment(s)						
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of I	Summary (PTO-413) Paper No(s)  nformal Patent Application (PTO-152)  .				

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**DETAILED ACTION** 

**Drawings** 

Figure 10a should be designated by a legend such as -- Prior Art-- because only

that which is old is illustrated. See MPEP § 608.02(g). A proposed drawing correction

or corrected drawings are required in reply to the Office action to avoid abandonment of

the application. The objection to the drawings will not be held in abeyance.

Claim Objections

Claim 43 is objected to because of the following informalities: Claim 43 depends

on cancelled claim 1. Appropriate correction is required.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all

obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains.

Patentability shall not be negatived by the manner in which the invention was made.

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 Claims 30-31, 33, 37, 39-42 are rejected under 35 U.S.C. 103(a) as being unpatentable over Margrain et al. (U. S. Pat. 3,805,104) in view of W. Angele (U. S. Pat. 3,209,187).

Margrain et al. disclose an inductive coil (12) for an electromotive device, comprising a pair of concentric conductive sheet metal winding portions (A1, R1) each comprising a plurality of axially extending conductive bands each being separated from an adjacent conductive band by a space. Margrain et al. disclose that each of the conductive bands of one of the winding portions (A1) is coupled to one of the conductive bands of the other winding portion (R1). Margrain et al. disclose that the winding portions (A1, R1) are encapsulated in a material (31). Margrain et al. disclose that the winding portions (A1,R1) are encapsulated in a potting material (31). Margrain et al. disclose an insulator (31) disposed between the winding portions (A1,R1). Margrain et al. disclose that each of the spaces separating the conductive bands is less than 1.5 times the thickness of each of the conductive bands (figure 13).

However, Margrain et al. do not disclose that the material extends through at least one of the spaces from an exterior portion of the induction coil to an interior portion of the induction coil. Margrain et al. do not disclose that each of the conductive bands comprises a tensile strength greater than 40,000 psi. Margrain et al. do not disclose that each of the conductive bands comprises a yield strength greater than 30,000 psi. Margrain et al. do not disclose that each of the conductive bands comprises a percent elongation less than 200. Margrain et al. do not disclose that each of the conductive bands comprises a hardness greater than a Brunell number of 70.

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Angele discloses that the winding portions (12) are encapsulated in a material (26). Angele discloses that the winding portions (12) are encapsulated in a potting material (26). Angele discloses that the material (26) extends through at least one of the spaces from an exterior portion of the induction coil (12) to an interior portion of the induction coil (12). Angele discloses that each of the spaces separating the conductive bands (12) is less than 1.5 times the thickness of each of the conductive bands (figure 2). Angele's invention has the purpose of joining adjacent conductors.

It would have been obvious at the time the invention was made to modify the inductive coil disclosed by Margrain et al. and provide it with the encapsulating potting material configuration for the purpose of joining adjacent conductors.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to provide the coil dimensions as claimed since it has been held that where the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation. *In re Aller*, 220 F.2d 454, 456, 105 USPQ 233, 235 (CCPA 1955).

It would have been obvious to one having ordinary skill in the art at the time the invention was made to provide the material properties as claimed since it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability for the intended use as a matter of obvious design choice. *In re Leshin*, 125 USPQ 416.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to make the filament with a thickness of about 0.00030-0.00075

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inch since it has been held that where the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation. *In re Aller*, 220 F.2d 454, 456, 105 USPQ 233, 235 (CCPA 1955).

 Claim 32 is rejected under 35 U.S.C. 103(a) as being unpatentable over Margrain et al. in view of W. Angele as applied to claim 31 above, and further in view of Lifschitz (U. S. Pat. 3,698,079).

Margrain et al. and Angele substantially teaches the claimed invention except that it does not show that the potting material comprises polyimide.

Lifschitz discloses that the potting material comprises polyimide (column 2, lines 56-62). Lifschitz' invention has the purpose of providing an insulating base to the coils.

It would have been obvious at the time the invention was made to modify the inductive coil of Margrain et al. and Angele and provide it with the potting material disclosed by Lifschitz for the purpose of providing an insulating base to the coils.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to select a polyimide as the potting material since it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability for the intended use as a matter of obvious design choice. *In re Leshin*, 125 USPQ 416.

 Claims 34-36 are rejected under 35 U.S.C. 103(a) as being unpatentable over Margrain et al. in view of W. Angele as applied to claim 33 above, and further in view of Karol (U. S. Pat. 3,650,021).

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Margrain et al. and Angele disclose an inductive coil as described on item 33 above. However, neither Margrain et al. nor Angele disclose a non-conductive filament wrapped around an outer surface of one of the windings. Neither Margrain et al. nor Angele disclose that the nonconductive filament comprises glass fiber. Neither Margrain et al. nor Angele disclose that a thickness of the non-conductive filament is about 0.00030-0.00075 inch.

Karol discloses a non-conductive filament (11) wrapped around an outer surface of one of the windings (10). Karol discloses that the nonconductive filament comprises glass fiber (column 2, lines 1-2). Karol's invention has the purpose of supporting the windings.

It would have been obvious at the time the invention was made to modify the inductive coil of Margrain et al. and Angele and provide it with the fiberglass filament disclosed by Karol for the purpose of supporting the windings.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to make the filament with a thickness of about 0.00030-0.00075 inch since it has been held that where the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation. In re Aller, 220 F.2d 454, 456, 105 USPQ 233, 235 (CCPA 1955).

> 4. Claim 38 is rejected under 35 U.S.C. 103(a) as being unpatentable over Margrain et al. in view of W. Angele as applied to claim 30 above, and further in view of Toshiba (JP 05328678A).

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Margrain et al. and Angele disclose an inductive coil as described on item 30 above. However, neither Margrain et al. nor Angele disclose that each of the conductive sheet metal windings comprises precision machined and rolled copper.

Toshiba discloses that each of the conductive sheet metal windings (4) comprises precision machined and rolled copper (see abstract). The invention of Toshiba has the purpose of improving dimensional accuracy between the respective coils.

It would have been obvious at the time the invention was made to modify the inductive coil of Margrain et al. and Angele and provide it with the precision machined and rolled copper disclosed by Toshiba for the purpose of improving dimensional accuracy between the respective coils.

Referring to claim 38, no patentable weight has been given to the method of manufacturing limitations (i. e. precision machined, rolled) since "even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." *In re Thorpe*, 777 F.2d 695, 698, 227 USPQ 964, 966 (Fed. Cir. 1985)

5. Claims 43-46 are rejected under 35 U.S.C. 103(a) as being unpatentable over Margrain et al. in view of W. Angele as applied to claim 30 above, and further in view of Kliman et al. (U. S. Pat. 5,793,138).

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Margrain et al. and Angele disclose an inductive coil as described on item 30 above. However, neither Margrain et al. nor Angele disclose that the electrically insulated flywheel is made of metal. Neither Margrain et al. nor Angele disclose that the electrical insulation comprises an anodized outer surface of the flywheel, the anodized outer surface being in contact with the interior portion of the induction coil. Neither Margrain et al. nor Angele disclose that the metal comprises aluminum.

Kliman et al. disclose that the electrically insulated flywheel is made of metal.

Kliman et al. disclose that the electrical insulation comprises an anodized inner surface of the induction coil (column 4, line 66 through column 5, line 2), the anodized inner surface being in contact with the exterior portion of the flywheel. Kliman et al. disclose that the metal comprises aluminum. The invention of Kliman et al. has the purpose of insulating the induction coils from the flywheel material.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to anodize the outer surface of the flywheel instead of the inner surface of the induction coil since it has been held that a mere reversal of the essential working parts of a device involves only routine skill in the art. *In re Einstein*, 8 USPQ 167.

It would have been obvious at the time the invention was made to modify the inductive coil of Margrain et al. and Angele and provide it with anodizing feature disclosed by Kliman et al. for the purpose of insulating the induction coils from the flywheel material.

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It would have been obvious to one having ordinary skill in the art at the time the invention was made to make the flywheel of anodized aluminum since it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability for the intended use as a matter of obvious design choice. *In re Leshin*, 125 USPQ 416.

## Response to Arguments

Applicant's arguments with respect to claims 30-46 have been considered but are moot in view of the new ground(s) of rejection.

In response to Applicant's remark that the epoxy fiber-glass of Karol is different from the filament wrapped around the winding portion it must be noted that a fiber is: A natural or synthetic filament, as of cotton or nylon, capable of being spun into yarn. Material made of such filaments. The American Heritage® Dictionary of the English Language, Third Edition copyright © 1992 by Houghton Mifflin Company.

Referring to figure 3 of Karol, specifically the half coil placed at the bottom, shows the glass fiber layer 11 placed on top of the conductive portion 10. When the half coil is shaped into a cylinder, the glass fiber layer 11 is "wrapped around an outer surface of said one of the windings".

Figure 13 of Margrain and figure 2 of Angele disclose that "each of the spaces separating the conductive bands is less than 1.5 times the thickness of each of the conductive bands".

Due to time constraint the Examiner has not been able to call the Applicant's representative to discuss the points raised in the present action as requested.

## Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Guillermo Perez whose telephone number is (703) 306-5443. The examiner can normally be reached on Monday through Thursday and alternate Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nestor Ramirez can be reached on (703) 308 1371. The fax phone numbers for the organization where this application or proceeding is assigned are (703)

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305 3432 for regular communications and (703) 305 3432 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308 0956.

Guillermo Perez April 19, 2002 NESTOR RAMIREZ SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 2800